

## **Raysun Icarus PA**

### Fully Synthetic Premium quality heat transfer oil

Raysun Icarus PA is premium quality heat transfer oil, that is recommended for use in closed system or open system, where a wide temperature range and environmentally safe fluid is required. This oil formulated from high quality Polyalphaolefin (PAO) synthetic base fluids and modern additive to provide specific fluidity at .temperatures below -57°C and thermal stability up to 340°C permits its use over a wide range of conditions

#### Advantages

- Excellent thermal and oxidation stability minimizes deposit formation and viscosity increase leading to extended service life and reduced downtime
  - Very low volatility and evaporation characteristics
  - .High thermal efficiency for rapid and efficient transfer of heat
    - .Low vapor pressure at elevated temperatures
      - .High boiling points to prevent pressure buildup
        - .Non-fouling on degradation
  - .High viscosity index, meaning less change in viscosity with temperature
  - .Excellent hydrolytic stability and resistance to emulsification with water
    - .Non-corrosiveness 🔳
- Excellent compatibility with all types of seals, materials of construction and finishes commonly used in .heat transfer systems
  - Virtually odorless and essentially non-toxic

#### **Applications**

- Closed, indirect heating and cooling systems equipped with expansion tanks in all kinds of industrial processes operating at bulk oil temperatures up to 340 °C
  - Open heating systems



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| ISO Viscosity Grades | ASTM Method | Specification          |
|----------------------|-------------|------------------------|
| 0.820                | D 1298      | Density @ 15ºC, kg/l   |
| 32                   | D 445       | Viscosity @40 °C, cSt. |
| 138                  | D 2270      | Viscosity Index        |
| 250                  | D 92        | Flash Point, °C        |
| -57                  | D 97        | Pour Point, °C         |

Note: "All of the results are typical and the results of each batch are presented in the COA sheet."